Caledonian

Aluminum Conductor Cables

Company Profile


QAS International

REGISTRATION CERTIFICATE

This document certifies that the administration systems of

Caledonian Cables Limited / Addison Technology Limited

Marchants Industrial Centre, Mill Lane, Laughton, Lewes, Sussex, BN8 6AJ, United Kingdom

have been assessed and approved by QAS International to the following management systems, standards and guidelines:

ISO 9001 : 2008

With the permitted exclusion of clauses 7.3 Design and Development

The approved administration systems apply to the following:

The manufacture and supply of electrical cables and ancillary power equipment to customers internationally.

Original Approval 6th September 1997
Current Certificate 7th February 2014
Certificate Expiry 7th February 2015
Certificate Number A6211

Signed: Certification Officer

On behalf of QAS International

Caledonian & Addison, branded under Caledoniea & Addimax, established in 1978, offers one of the most complete lines of fiber and copper cabling solutions with over hundreds of different cabling system products. Our superior products provide leading edge within every cable series and for every application.

Among the national and international standards with which our cables could comply are: BS -British Standard; LPCB Fire Performance Standard. ISO Standard etc. Caledonian & Addison offers a comprehensive stock of cables and cabling products through its nationwide network of resellers and distributors. Caledonian & Addison has continually expanded its global presence in Europe and Asia.

Caledonian & Addison produces a wide range of cables for communication. power and electronics in its primary plants in UK. Turkey. Malaysia. Italy and Spain. To stay in front, we continually keep expanding our manufacturing capabilities in more low cost region such as China, Malaysia etc. This low-cost manufacturing facilities enable us provide a flexible scalable global system that delivers superior operational performance and optimal results for our customers.

Our extensive global network of manufacturing facilities gives us significant scale and the flexibility to fulfill our customer requirements. This global presence provides design and consultancy solutions that are combined with core cable manufacturing, logistic services and vertically integrated with our E commerce technologies, to optimize customer operations by lowering costs and reducing time to market.

Caledonian & Addison has been respected for its high standards of quality, excellent service level, competitive pricing and a unique and innovative spirit. With our latest technologies, we are both inspired and well-positioned to meet the changing needs of our customers. We have the resources to diversify and to enhance our product lines and services. We understand the need for change and with our accurate planning. we are ready for the future and the promise of new marketing opportunities. Our tradition of growth through excellence is assured.

Our Design Centers work closely with customers to constantly improve its standard range of products and technologies and to develop customized, country and industry-specific solutions. Caledonian & Addison has established an extensive network of design, manufacturing, and logistics facilities in the world's major markets to serve the growing outsourcing needs of both multinational and regional customers.

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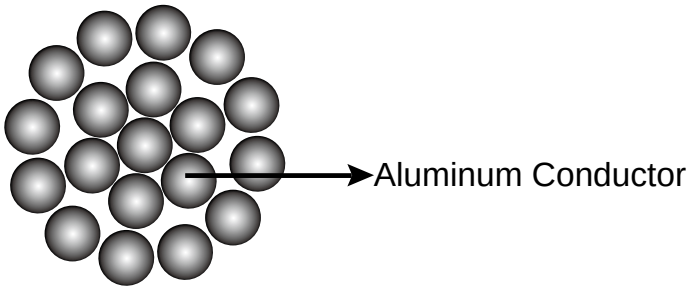
All Aluminum Conductor (AAC) Cables



APPLICATION

AAC conductor is also known as aluminium stranded conductor. It is manufactured from electrolytically refined aluminium, with a minimum purity of 99.7%.

STANDARD

Basic design to BS 215-1 / BS EN 50182 / IEC 61089 / ASTM B 231/B 231M / DIN 48201 -5 standards

CONSTRUCTION

Concentric lay stranded Aluminium Conductor (AAC) is made up of one or more strands of hard drawn 1350 aluminum alloy. These conductors are used in low, medium and high voltage overhead lines. AAC has seen extensive use in urban areas where spans are usually short but high conductivity us required. The excellent corrosion resistance of aluminium has made AAC a conductor of choice in coastal areas. Because of its relatively poor strength to weight ratio, AAC had limited use in transmission lines and rural distribution because of long spans utilized. All aluminium conductors are made up of one or more strands of aluminium wire dep.

ELECTRICAL PROPERTIES

Density@20ºC	2.703 kg/dm
Temperature Coefficient@20°C	0.00403 (°C)
Resistivity@20°C	0.028264
Linear Expansivity	23 x10^{-6} (°C)

SERVICE CONDITIONS

Ambient Temperature	-5°C - 50°C
Wind Pressure	80 – 130kg/m^2
Seismic Acceleration	0.12 - 0.05g
Isokeraunic Level	10 – 18
Relative Humidity	5 – 100%

CONSTRUCTION PARAMETERS

• BS 215 Part 1

Code	Nominal Area		Stranding	Overall Diameter	Weight	Rated Strength	Electrical Resistance	Current Rating*
	Nominal	Teorical						
	mm^2	mm^2	No.×mm	mm	kg/km	KN	Ω/Km	A
Midge	22	23.33	7/2.06	6.18	64	3.99	1.227	106
Gnat	25	26.8	7/2.21	6.6	73.8	4.83	1.0643	122
Mosquito	35	37	7/2.59	7.8	102.1	6.27	0.7749	141
Ladybird	40	42.8	7/2.79	8.4	117.9	7.28	0.6678	157
Ant	50	52.83	7/3.1	9.3	145	8.28	0.5419	175
Fly	60	63.55	7/3.4	10.2	174	9.9	0.4505	196
Wasp	100	106	7/4.39	13.17	290	16	0.2702	268
Hornet	150	157.6	19/3.25	16.25	434	25.7	0.1825	342
Charfer	200	213.2	19/3.78	18.9	587	35.4	0.1349	412
Cockroach	250	265.7	19/4.22	21.1	731	40.4	0.1083	471
Butterfly	300	322.7	19/4.65	23.25	888	48.75	0.08916	530
Centipede	400	415.2	37/3.78	26.46	1145	63.1	0.06944	616
Maybug	475	486,1	37/4,09	28,6	1342	0.05571	0,05900	740
Skorpion	500	529,8	37/4,27	29,9	1460	0.04916	0,05400	887
Cicada	600	628,3	37/4,65	32,6	1733	0.03423	0,04500	1056

Note: *The values of current rating mentioned in above Table are based on wind velocity of 0.6 metre/second, solar heat radiation of 1200 watt/metre2, ambient temperature of 50° C & conductor temperature of 80°C.

- **BS EN 50182**

Code	Nominal Area		Stranding	Overall Diameter	Weight	Rated Strength	Electrical Resistance	Current Rating*
	Nominal	Teorical						
	mm^2	mm^2	No.×mm	mm	kg/km	KN	Ω/Km	A
Gnat	25	26.9	7/2.21	6.63	73	4.83	1.0643	115
Mosquito	35	36.9	7/2.59	7.77	101	6.27	0.7749	140
Ladybird	40	42.8	7/2.79	8.37	117	7.28	0.6678	154
Bluebottle	70	73.6	7/3.66	10.98	201	11.78	0.388	215
Earwig	75	78.6	7/3.78	11.34	215	12.57	0.3638	223
Grasshopper	80	84.1	7/3.91	11.73	230	13.45	0.34	233
Clegg	90	95.6	7/4.17	12.51	261	15.3	0.2989	252
Beetle	100	106.4	19/2.67	13.35	292	18.08	0.2701	269
Bee	120	132	7/4.90	14.7	361	21.12	0.2165	307
Caterpillar	180	185.9	19/3.53	17.65	511	29.75	0.1546	379
Spider	220	237.6	19/3.99	19.95	653	38.01	0.121	440
Moth	350	373.1	19/5.00	25	1025	59.69	0.077	579
Drone	350	372.4	37/3.58	25.06	1027	59.59	0.0774	577
Maybug	450	486.1	37/4.09	28.63	1341	77.78	0.0593	677
Scorpion	500	529.8	37/4.27	29.89	1461	84.77	0.0544	713
Cicada	600	628.3	37/4.65	32.55	1733	100.54	0.0459	788

Note: *The values of current rating mentioned in above Table are based on wind velocity of 0.6 metre/second, solar heat radiation of 1200 watt/metre2, ambient temperature of 50° C & conductor temperature of 80°C.

• IEC 61089

Code	Nominal Area	Stranding	Overall Diameter	Weight	Rated Strength	Electrical Resistance	Current Rating*
	mm^2	No.×mm	mm	kg/km	KN	Ω/Km	A
10	10	7/1.35	4.05	27.4	1.95	2.8633	62
16	16	7/1.71	5.13	43.8	3.04	1.7896	84
25	25	7/2.13	6.39	68.4	4.5	1.1453	110
40	40	7/2.70	8.1	109.4	6.8	0.7158	147
63	63	7/3.39	10.17	172.3	10.39	0.4545	195
100	100	19/2.59	12.95	274.8	17	0.2877	259
125	125	19/2.89	14.45	343.6	21.25	0.2302	297
160	160	19/3.27	16.35	439.8	26.4	0.1798	345
200	200	19/3.66	18.3	549.7	32	0.1439	396
250	250	19/4.09	20.45	687.1	40	0.1151	454
315	315	37/3.29	23.03	867.9	51.97	0.0916	522
400	400	37/3.71	25.97	1102	64	0.0721	603
450	450	37/3.94	27.58	1239.8	72	0.0641	647
500	500	37/4.15	29.05	1377.6	80	0.0577	688
560	560	37/4.39	30.73	1542.9	89.6	0.0515	736
630	630	61/3.63	32.67	1738.3	100.8	0.0458	789
710	710	61/3.85	34.65	1959.1	113.6	0.0407	845
800	800	61/4.09	36.81	2207.4	128	0.0361	905
900	900	61/4.33	38.97	2483.3	144	0.0321	967
1000	1000	61/4.57	41.13	2759.2	160	0.0289	1026
1120*	1120	91/3.96	43.56	3093.5	179.2	0.0258	1091
1250*	1250	91/4.18	45.98	3452.6	200	0.0231	1157
1400*	1400	91/4.43	48.73	3866.9	224	0.0207	1226
1500*	1500	91/4.58	50.38	4143.1	240	0.0193	1270

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(*) Note: The values of current rating mentioned in above Table are based on wind velocity of 0.6 metre/second, solar heat radiation of 1200 watt/metre2, ambient temperature of 50° C & conductor temperature of 80°C.

• ASTM B 231/B 231M

Code	Nominal Area		Stranding	Overall Diameter	Weight	Rated Strength	Electrical Resistance	Current Rating*
	AWG&MCM	mm^2	No.×mm	mm	kg/km	KN	Ω/Km	A
Peachbell	6	13.3	7/1.56	4.68	36.6	2.53	2.1477	75
Rose	4	21.1	7/1.96	5.88	58.2	3.91	1.3606	99
Iris	2	33.6	7/2.47	7.41	92.6	5.99	0.8567	132
Pansy	1	42.4	7/2.78	8.34	116.6	7.3	0.6763	153
Poppy	1/0.0	53.5	7/3.12	9.36	147.2	8.84	0.5369	176
Aster	2/0.0	67.4	7/3.50	10.5	185.7	11.1	0.4267	203
Phlox	3/0.0	85	7/3.93	11.79	233.9	13.5	0.3384	234
Oxlip	4/0.0	107.2	7/4.42	13.26	295.2	17	0.2675	270
Valerian	250	126.7	19/2.91	14.55	348.6	20.7	0.2274	299
Sneezewort	250	126.7	7/4.80	14.4	348.8	20.1	0.2269	299
Laurel	266.8	135.2	19/3.01	15.05	372.2	22.1	0.2125	312
Daisy	266.8	135.2	7/4.96	14.88	372.3	21.4	0.2125	311
Peony	300	152	19/3.19	15.95	418.3	24.3	0.1892	335
Tulip	336.4	170.5	19/3.38	16.9	469.5	27.3	0.1686	359
Daffodil	350	177.3	19/3.45	17.25	487.9	28.4	0.1618	369
Canna	397.5	201.4	19/3.67	18.35	554.9	31.6	0.143	397
Goldentuft	450	228	19/3.91	19.55	627.6	35	0.126	429
Syringa	477	241.7	37/2.88	20.16	664.8	38.6	0.1192	444
Cosmos	477	241.7	19/4.02	20.1	664.8	37	0.1192	444
Hyacinth	500	253.3	37/2.95	20.65	696.8	40.5	0.1136	458
Zinnia	500	253.3	19/4.12	20.6	697.1	38.9	0.1134	458
Dahlia	556.5	282	19/4.35	21.75	775.8	43.3	0.1018	489
Mistletoe	556.5	282	37/3.12	21.84	775.7	44.3	0.1016	490
Meadowsweet	600	304	37/3.23	22.61	836.3	47.5	0.0948	511

Code	Nominal Area		Stranding	Overall Diameter	Weight	Rated Strength	Electrical Resistance	Current Rating*
	AWG&MCM	mm^2	No.×mm	mm	kg/km	KN	Ω/Km	A
Orchid	636	322.3	37/3.33	23.31	886.9	50.4	0.0892	530
Heuchera	650	329.4	37/3.37	23.59	907.4	51.7	0.0871	538
Flag	700	354.7	61/2.72	24.48	975.8	57.1	0.0811	561
Varbena	700	354.7	37/3.49	24.43	975.7	55.4	0.0812	561
Nasturtium	715.5	362.6	61/2.75	24.75	998.5	58.4	0.0793	569
Violet	715.5	362.6	37/3.53	24.71	998.5	56.7	0.0794	568
Cattail	750	380	61/2.82	25.38	1046	60.3	0.0754	587
Petunia	750	380	37/3.62	25.34	1046	58.6	0.0755	586
Lilac	795	402.8	61/2.90	26.1	1110	63.8	0.0713	607
Arbutus	795	402.8	37/3.72	26.04	1109	61.8	0.0715	605
Snapdragon	900	456	61/3.09	27.81	1256	70.8	0.0628	654
Cockscomb	900	456	37/3.96	27.72	1256	68.4	0.0631	652
Goldenrod	954	483.4	61/3.18	28.62	1331	75	0.0593	677
Magnolia	954	483.4	37/4.08	28.56	1331	72.6	0.0594	676
Camellia	1000	506.7	61/3.25	29.25	1394	78.3	0.0568	695
Hawkweed	1000	506.7	37/4.18	29.26	1395	76.2	0.0566	696
Larkspur	1033.5	523.7	61/3.31	29.79	1442	81.3	0.0547	710
Bluebell	1033.5	523.7	37/4.25	29.75	1441	78.8	0.0547	710
Marigold	1113	564	61/3.43	30.87	1553	87.3	0.051	740
Hawthorn	1192.5	604.2	61/3.55	31.95	1662	93.5	0.0476	771
Narsissus	1272	644.5	61/3.67	33.03	1774	98.1	0.0445	802
Columbine	1351	694.8	61/3.78	34.02	1884	104	0.042	829
Carnation	1431	725.1	61/3.89	35.01	1997	108	0.0396	858
Gladiolus	1510.5	765.4	61/4.00	36	2108	114	0.0375	885
Coreopsis	1590	805.7	61/4.10	36.9	2216	120	0.0357	911

Code	Nominal Area		Stranding	Overall Diameter	Weight	Rated Strength	Electrical Resistance	Current Rating*
	AWG&MCM	mm^2	No.×mm	mm	kg/km	KN	Ω/Km	A
Jassamine	1750	886.7	61/4.30	38.7	2442	132	0.0324	962
Cowslip*	2000	1013	91/3.77	41.47	2787	153	0.0286	1032
Sagebrush*	2250	1140	91/3.99	43.89	3166	167	0.0255	1099
Lupine*	2500	1267	91/4.21	46.31	3519	186	0.0229	1163
Bitterrot*	2750	1393	91/4.42	48.62	3872	205	0.0208	1223
Trillium*	3000	1520	127/3.90	50.7	4226	223	0.0193	1271
Bluebonnet*	3500	1773	127/4.22	54.86	4977	261	0.0165	1373

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• DIN 48201 Part 5

Nominal Area		Stranding	Overall Diameter	Weight	Rated Strength	Electrical Resistance	Current Rating*
Nominal	Teorical						
mm^2	mm^2	No.×mm	mm	kg/km	KN	Ω/Km	A
16	15.89	7/1.70	5.1	43	2.84	1.8022	83
25	24.25	7/2.10	6.3	66	4.17	1.181	108
35	34.36	7/2.50	7.5	94	5.78	0.8333	134
50	49.48	7/3.00	9	135	7.94	0.5787	168
50	48.35	19/1.80	9	133	8.45	0.5951	166
70	65.81	19/2.10	10.5	181	11.32	0.4372	200
95	93.27	19/2.50	12.5	256	15.68	0.3085	248
120	116.99	19/2.80	14	322	18.78	0.2459	285
150	147.11	37/2.25	15.8	406	25.3	0.196	328
185	181.62	37/2.50	17.5	500	30.54	0.1588	373
240	242.54	61/2.25	20.3	670	39.51	0.1191	445
300	299.43	61/2.50	22.5	827	47.7	0.0965	506

Nominal Area		Stranding	Overall Diameter	Weight	Rated Strength	Electrical Resistance	Current Rating*
Nominal	Teorical						
mm^2	mm^2	No.×mm	mm	kg/km	KN	Ω/Km	A
400	400.14	61/2.89	26	1104	60.86	0.0722	602
500	499.83	61/3.23	29.1	1379	74.67	0.0578	688
625*	626.2	91/2.96	32.6	1732	95.25	0.0462	786
800*	802.09	91/3.35	36.9	2218	118.39	0.036	907
1000*	999.71	91/3.74	41.1	2767	145.76	0.0289	1026

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TECHNICAL DATA

Numbers of Wires	Final Modules of Elasticity		Coeficient of linear Expansion	
AL	Kg/mm^2	lb/in^2	1/C°	1/F°
7	6000	8.5×10^6	23.0×10^{-6}	112.8×10^{-6}
19	5700	8.1×10^6	23.0×10^{-6}	112.8×10^{-6}
37	5700	8.1×10^6	23.0×10^{-6}	112.8×10^{-6}
61	5500	7.8×10^6	23.0×10^{-6}	112.8×10^{-6}
91	5500	7.8×10^6	23.0×10^{-6}	112.8×10^{-6}